FIG. 1

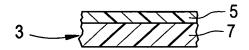


FIG. 2

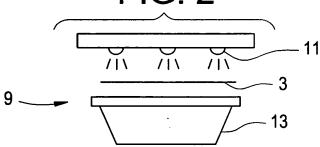


FIG. 3



FIG. 4

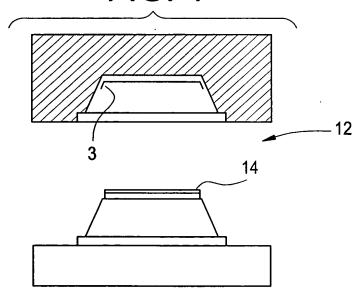


FIG. 5

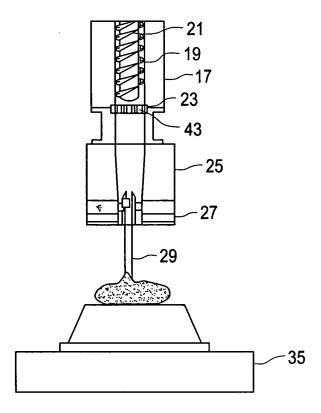


FIG. 6

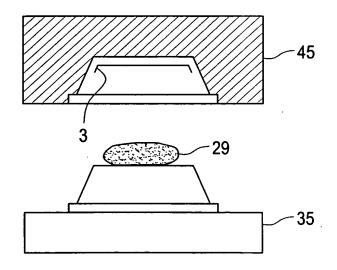
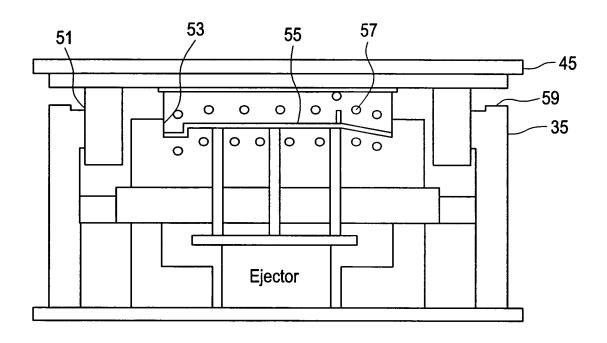


FIG. 7



<0.1mm 0.1-0.3mm 0.3-1.0mm 1-3mm 3-10mm 10-30mm

10-

Long Term Waviness Automotive Horizontal Panels FIG. 8 "Orange Peel" Gloss

707

- 09

50 -

40-

30 -

20 -

FIG. 9 70.0 기 Wavescan Output 60.0 50.0 20.0

10 - 30mm

3 - 10mm

0.3 - 1.0mm 1 -3mm

0.1 - 0.3mm

<0.1mm

0.0

Length Scale

5/5